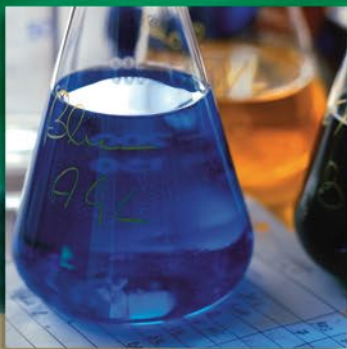




The Power of Color

Color Concentrates for Optimum Quality
and Consistency

 **HEXPOL**
PERFORMANCE ADDITIVES

A Material Difference

A LEGACY OF EXCELLENCE

HEXPOL is a leading global developer and manufacturer of quality rubber compounds. Our rich heritage is defined by innovation and customer collaboration. HEXPOL scientists and technologists are among the best in the world, providing proprietary compounding solutions that address our customers' evolving needs.

From automotive and transportation to oil & gas, medical, industrial, tire-toll, and consumer applications, HEXPOL is committed to delivering value and improving the products our customers make. We have eleven locations in North America, including legacy names such as Burton Rubber Processing, Colonial Rubber Works, Gold Key Processing, Robbins LLC, Chase Elastomer, ELASTO and Müller-Kunststoffe.

HEXPOL NAFTA locations position us to leverage our capabilities to serve locally, ensuring optimum resources for any compounding need and personalized service to customers of all sizes, wherever they are. In North America, we have nearly 30 mixing lines, six mixing mills and more than 440,000 metric tons of working capacity annually.

HEXPOL capabilities include:

- **Rubber Compounding** – Custom mixing and formulation development
- **Roll Compounds** – Expertise across a range of rubber roll applications
- **Specialty Products** – A comprehensive line of custom and standardized performance additives and color concentrates
- **Tire and Toll** – Large-volume mixing for tread, retread, sidewall, coating stocks, bead, inner liner, bladder, and white compounding
- **Retreading Products** – Molded envelopes and curing tubes for tires, especially for trucks, heavy equipment and airplanes
- **TPE Compounding** – Combining the best characteristics of thermoset rubber with the processing advantages of thermoplastics
- **Outsourcing Services** – Delivering strategic, operational, and financial advantages to our valued customers

HEXPOL legacy brands expand our global footprint, strengthen our technology leadership, and optimize our already superior customer service.

HEXPOL AB is one of the world's leading polymer groups.

Based in Malmö, Sweden, HEXPOL has a global footprint with manufacturing facilities strategically located to serve customers across North America, Europe, and Asia. HEXPOL is a US \$1 billion + a year business with 3,300 employees in ten countries. HEXPOL is a public company traded on the Nordic Stock Exchange.



COLOR YOUR WORLD

Color has the power to attract, motivate, and make an everlasting impression. Product differentiation, aesthetics, marketability, and brand recognition rely on color.

Designers who understand the power of color in the production of finished rubber goods consider color in the initial stages of the product development process. In addition to aesthetics, selecting the best pigment(s) to meet specific application requirements, such as heat stability, lightfastness, and weatherability, to name a few, is critical to choosing the most cost-effective and best performance colorants.

Let HEXPOL's technical service representatives provide design assistance and help you select the right colorants – with HEXPOL's exceptional aesthetic and performance characteristics – for your rubber products.

HEXPOL MMC Colorants

MMC Colorants are available in a wide range of color hues and chemical types. They meet the highest quality standards for optimum performance in rubber and related polymer systems. Available in single and multi-pigment dispersions, MMC Colorants are designed to provide an ideal balance of dispersion and compatibility for the application. HEXPOL colorants are available in slabs, cubes, and dry powders.



HEXPOL COLORS

Masstone	Tint	
		MMC 70-1111 Yellow Diarylide AAOT GS PY14 S
		MMC 70-1112 Yellow Diarylide AAMX RS PY13 S
		MMC 70-1220 Yellow Diarylide AAOA GS PY17 T
		MMC 70-1170 Yellow Diarylide HR RS C.I. PY-83 T
		MMC 70-1105 Yellow Diarylide AAA RS PY12 T
		MMC 75-1052 Yellow Iron Oxide PY42 O
		MMC 70-1243 Yellow Isoindolione RS PY110 S
		MMC 70-1191 Yellow Azo Condensation GS PY93 T
		MMC 70-1201 Yellow Benzimidazolone GS PY151 S
		MMC 70-1229 Yellow Isoindolinone GS PY109 S
		MMC 70-1237 Yellow Quinophthalone GS PY138 S

How to Use This Chart

The **HEXPOL** color selection chart is a tool to assist in selecting the proper colorants for specific applications. Each color chip has a **HEXPOL** number, which refers to the dry pigment. CI numbers refer to the Color Index, the industry's standard guide. In each pair of color chips, the left sample represents the masstone or full shade, which is the color hue in clear media. The chip on the right shows the relative tint strength using 5 parts TiO₂. This chart represents a small fraction of the colors available. Those depicted may not be an exact match for your requirements, but when **HEXPOL** color experts learn how a color will be used and what materials are involved, they can suggest an appropriate pigment for your specific application.

For more information about colorants, call 330.928.7865 or visit www.hexpol.com

For more information about HEXPOL Performance Additives, call 330.928.7865

HEXPOL COLORS

Masstone

Tint

		MMC 44-1249 Orange Molybdate PR104	YS O
		MMC 40-1113 Orange Pyrazolone PO13	YS O
		MMC 40-1110 Orange Dianisidine PO16	RS O
		MMC 44-1227 Orange Molybdate PR104	RS O
		MMC 40-1188 Orange Benzimidazolone PO36	RS O
		MMC 40-1222 Orange Azo PO64	YS S

Masstone

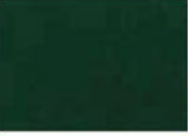
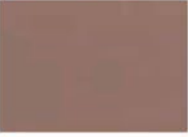
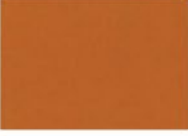
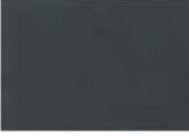
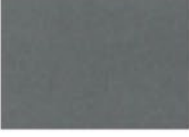
Tint

		MMC 55-1056 Red Iron Oxide, Light PR101	BS O
		MMC 55-1192 Red Iron Oxide, Dark PR101	VBS O
		MMC 55-1099 Red Iron Oxide, Light PR101	VYS O
		MMC 55-1202 Red Iron Oxide, Light PR101	YS O

		MMC 50-1223 Red Red Lake C PR53:1	YS S
		MMC 50-1231 Red Lithol Rubine PR57:1	BS T
		MMC 50-1107 Red Red 2B Ca Salt PR48:2	BS S
		MMC 50-1047 Red Pyrazolone PR38	YS S
		MMC 50-1236 Red Pigment Scarlet PR60:1	BS S
		MMC 50-1071 Red Red 2B Ba Salt PR48:1	YS S

		MMC 50-1228 Red Perylene Scarlet PR149	YS T
		MMC 50-1247 Red Quinacridone PV19	BS T
		MMC 00-1205 Violet Quinacridone PV19	YS S
		MMC 50-1234 Red Naphtol PR170	BS O
		MMC 50-1226 Red Naphtol PR170	YS O
		MMC 50-1187 Red Diketo-Pyrrolo- Pyrrol PR254	YS O

HEXPOL COLORS

Masstone	Tint		
		MMC 90-1045 Blue Phthalocyanine PB15	RS T
		MMC 90-1046 Blue Phthalocyanine PB15:3	GS T
		MMC 94-1232 Blue Cobalt PB28	S
		MMC 94-1246 Blue Ultramarine Blue PB29	T
		MMC 60-1053 Green Phthalocyanine PG7	YS T
		MMC 60-1055 Green Phthalocyanine PG7	BS T
		MMC 64-1054 Green Chromium Oxide PG17	O
		MMC 85-1109 Brown Iron Oxide, Light PBr6	O
		MMC 85-1108 Brown Iron Oxide, Dark PBr6	O
		MMC 85-1235 Brown Iron Oxide PBr11	HR O
Masstone	Tint		
		MMC 00-1224 Violet Quinacridone PV19	T
		MMC 00-1238 Violet Ultramarine Violet PV15	T
		MMC 00-1197 Violet Carbazole PV23	T
		MMC 00-1240 Violet Quinacridone PR-122	S
		MMC 00-1233 Violet Benzimidazolone PV32	O
		MMC 10-1239 Black Lampblack PBk6	BS O
		MMC 15-1057 Black Iron Oxide PBk11	BS O

Tints – 5 Parts TiO₂:1 Part Pigment

KEY

- RS = Red Shade
- YS = Yellow Shade
- VYS = Very Yellow Shade
- BS = Blue Shade
- VBS = Very Blue Shade
- GS = Green Shade
- VGS = Very Green Shade
- HR = Heat-Resistant
- T = Transparent
- S = Semi-Transparent
- O = Opaque

HEXPOL COLORS



Due to printing limitations, HEXPOL makes no claims as to the exactness of hue and tint color depicted on this chart.

HEXPOL makes no representations, guarantees, or warranties of any kind with respect to the accuracy, suitability for particular applications, or the results obtained or obtainable through the use of the foregoing information or the HEXPOL products reflected in such information. HEXPOL obtained the foregoing information generally based on laboratory work using small-scale equipment, which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Because of variations in methods, conditions, and equipment used commercially in processing HEXPOL's products, HEXPOL does not warrant or guarantee the suitability of these products or the foregoing information for a User's application or use conditions. User has all responsibility for full-scale testing and suitability of HEXPOL's products for User's end-product performance. HEXPOL shall have no liability for, and the User assumes all risk and liability for, all use of or reliance on the foregoing information and/or use of or handling of HEXPOL's products. HEXPOL DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PURPOSE, both with respect to the foregoing information and HEXPOL's products reflected therein.

COLOR CONCENTRATES

Blue

Pigment	Binder	Activity	HEXPOL Product	SG*
PB15	DRY	100	MMC 90-1045 Blue DRY PWD-100	1.60
PB15	EPDM	50	MMC 90-1075 Blue EM Slab-50	1.12
PB15	SBR	50	MMC 90-1042 Blue SB Slab-50	1.19
PB15	SBR	50	MMC 90-1176 Blue SB Cube-50	1.19
PB15	SBR	30	MMC 90-1130 Blue SB Slab-30	1.33
PB15	UB	50	MMC 90-1097 Blue UB Slab-50	1.19
PB15:1	DRY	100	MMC 90-1048 Blue DRY PWD-100	1.50
PB15:1	EPDM	50	MMC 90-1129 Blue EM Slab-50	1.19
PB15:3	DRY	100	MMC 90-1046 Blue DRY PWD-100	1.64
PB15:3	EPR	50	MMC 90-1127 Blue EP Slab-50	1.23
PB15:3	EPR	45	MMC 90-1085 Blue EP Slab-45	1.09
PB15:3	SBR	50	MMC 90-1186 Blue SB Slab-50	1.29
PB28	DRY	100	MMC 94-1232 Blue DRY PWD-100	4.30
PB28	EPR	60	MMC 94-1194 Blue EP Cube-60	1.66
PB29	DRY	100	MMC 94-1246 Blue DRY PWD-100	2.30
PB29	EPDM	60	MMC 94-1164 Blue EM Slab-60	1.57

*Specific Gravity

Black

Pigment	Binder	Activity	HEXPOL Product	SG*
PBk6	DRY	100	MMC 10-1239 Black DRY PWD-100	1.70
PBk6	EPDM	50	MMC 10-1074 Black EM Slab-50	1.17
PBk7	CPE	40	MMC 10-1087 Black CP Slab-40	1.31
PBk7	EPDM	40	MMC 10-1065 Black EM Slab-40	1.14
PBk7	EPDM	35	MMC 10-1117 Black EM Slab-35	1.04
PBk7	SBR	35	MMC 10-1133 Black SB Slab-35	1.10
PBk11	DRY	100	MMC 15-1057 Black DRY PWD-100	4.95
PBk11	EPDM	60	MMC 15-1098 Black EM Slab-60	1.62
PBk(BLEND)	EPDM	50	MMC 10-1121 Black EM Slab-50	1.17
PBk(BLEND)	EPDM	30	MMC 10-1159 Black EM Slab-30	1.32

*Specific Gravity

Brown

Pigment	Binder	Activity	HEXPOL Product	SG*
PBr6(D)	DRY	100	MMC 85-1108 Brown DRY PWD-100	4.60
PBr6(L)	DRY	100	MMC 85-1109 Brown DRY PWD-100	4.60
PBr6(L)	SBR	65	MMC 85-1051 Brown SB Slab-65	2.10
PBr11(HR)	DRY	100	MMC 85-1235 Brown DRY PWD-100	4.50
PBr24	SBR	65	MMC 74-1124 Yellow SB Slab-65	1.95
PBr(BLEND)	SBR	50	MMC 88-1165 Brown SB Slab-50	1.20
PBr(BLEND)	EPDM	50	MMC 85-1185 Brown EM Slab-50	1.63
PBr(BLEND)	SBR	50	MMC 88-1198 Beige SB Slab-50	1.44

*Specific Gravity

FIRST DIGIT	Color
0	Violet
1	Black
2	White
3	Gray
4	Orange
5	Red
6	Green
7	Yellow
8	Brown
9	Blue

Color 2nd digit numbers

0	= Organic
4	= Inorganic, not Iron Oxide
5	= Iron Oxide
7	= Fluorescent
8	= Pigment Blend
9	= Effect Pigment

COLOR KEY - First Two Digits of HEXPOL Product Name

EXAMPLE: MMC 90-1045 Blue DRY PWD-100

First Digit | Second Digit

COLOR CONCENTRATES

Effect

Pigment	Binder	Activity	HEXPOL Product	SG*
P(EFFECT)	SBR	20	MMC 89-1171 Brown SB Slab-20	1.32
P(EFFECT)	SBR	20	MMC 19-1173 Black SB Slab-20	1.32
P(EFFECT)	SBR	20	MMC 79-1174 Yellow SB Slab-20	1.28

*Specific Gravity

Green

Pigment	Binder	Activity	HEXPOL Product	SG*
PG7(B)	DRY	100	MMC 60-1055 Green DRY PWD-100	2.10
PG7(B)	EPDM	45	MMC 60-1184 Green EM Slab-45	1.29
PG7(B)	EPDM	50	MMC 60-1114 Green EM Slab-50	1.44
PG7(B)	FKM	45	MMC 60-1061 Green FK Slab-45	1.29
PG7(B)	NR	50	MMC 60-1132 Green NR Slab-50	1.56
PG7(B)	EPDM	50	MMC 60-1208 Green EM Slab-50	1.30
PG7(B)	SBR	50	MMC 60-1082 Green SB Slab-50	1.30
PG7(B)	SBR	45	MMC 60-1043 Green SB Slab-45	1.25
PG7(Y)	DRY	100	MMC 60-1053 Green DRY PWD-100	2.10
PG7(Y)	EPDM	50	MMC 60-1080 Green EM Slab-50	1.23
PG7(Y)	EPDM	50	MMC 60-1126 Green EM Cube-50	1.32
PG7(Y)	NBR	25	MMC 60-1084 Green NB Slab-25	1.13
PG7(Y)	SBR	45	MMC 60-1115 Green SB Slab-45	1.39
PG17	DRY	100	MMC 64-1054 Green DRY PWD-100	5.20
PG17	EPDM	70	MMC 64-1086 Green EM Slab-70	2.14
PG17	SBR	70	MMC 64-1091 Green SB Slab-70	2.16
PG(BLEND)	EPDM	50	MMC 68-1162 Green EM Slab-50	1.18
PG(BLEND)	SBR	50	MMC 68-1161 Green SB Slab-50	1.24
PG(BLEND)	SBR	40	MMC 68-1189 Green SB Slab-40	1.31
PG(BLEND)	SBR	55	MMC 68-1143 Green SB Slab-55	1.22

Metal

Pigment	Binder	Activity	HEXPOL Product	SG*
PM1	SBR	50	MMC 39-1172 Gray SB Slab-50	1.28

*Specific Gravity



COLOR CONCENTRATES

Orange

Pigment	Binder	Activity	HEXPOL Product	SG*
PO13	DRY	100	MMC 40-1113 Orange DRY PWD-100	1.68
PO13	EPDM	25	MMC 40-1083 Orange EM Slab-25	1.16
PO13	SBR	25	MMC 40-1034 Orange SB Slab-25	1.04
PO16	DRY	100	MMC 40-1110 Orange DRY PWD-100	1.50
PO16	EPDM	40	MMC 40-1106 Orange EM Slab-40	1.13
PO16	SBR	40	MMC 40-1136 Orange SB Slab-40	1.13
PO34	DRY	100	MMC 40-1203 Orange DRY PWD-100	1.39
PO34	SBR	50	MMC 40-1261 Orange SB Slab-50	1.13
PO36	DRY	100	MMC 40-1188 Orange DRY PWD-100	1.53
PO36	EPR	50	MMC 40-1163 Orange EP Slab-50	1.24
PO36	SBR	50	MMC 40-1122 Orange SB Slab-50	1.29
PO64	DRY	100	MMC 40-1222 Orange DRY PWD-100	1.59
PO64	EPR	50	MMC 40-1149 Orange EP Slab-50	1.23
PO64	SBR	50	MMC 40-1154 Orange SB Slab-50	1.29
PO(BLEND)	EPDM	35	MMC 48-1190 Orange EM Slab-35	1.25

*Specific Gravity

Red

Pigment	Binder	Activity	HEXPOL Product	SG*
PR38	DRY	100	MMC 50-1047 Red DRY PWD-100	1.45
PR38	EPDM	40	MMC 50-1078 Red EM Slab-40	1.04
PR38	SBR	50	MMC 50-1138 Red SB Slab-50	1.24
PR38	SBR	50	MMC 50-1139 Red SB Cube-50	1.24
PR38	SBR	40	MMC 50-1041 Red SB Slab-40	1.19
PR38	SBR	40	MMC 50-1137 Red SB Cube-40	1.19
PR48:1	DRY	100	MMC 50-1071 Red DRY PWD-100	1.95
PR48:1	EPDM	50	MMC 50-1175 Red EM Slab-50	1.33
PR48:1	SBR	50	MMC 50-1141 Red SB Slab-50	1.39
PR48:2	DRY	100	MMC 50-1107 Red DRY PWD-100	1.70
PR48:2	EPDM	50	MMC 50-1037 Red EM Slab-50	1.14
PR48:2	EPDM	50	MMC 50-1081 Red EM Slab-50	1.14
PR48:2	SBR	50	MMC 50-1039 Red SB Slab-50	1.20
PR48:2	SBR	45	MMC 50-1038 Red SB Slab-45	1.27
PR101(BS)	DRY	100	MMC 55-1056 Red DRY PWD-100	5.00
PR101(BS)	EPDM	60	MMC 55-1066 Red EM Slab-60	1.72
PR101(VBS)	DRY	100	MMC 55-1192 Red DRY PWD-100	5.00
PR101(VYS)	DRY	100	MMC 55-1099 Red DRY PWD-100	5.00
PR101(VYS)	EPDM	60	MMC 55-1049 Red EM Slab-60	1.72
PR101(VYS)	SBR	60	MMC 55-1072 Red SB Slab-60	1.84
PR101(VYS)	NBR	50	MMC 55-1128 Red NB Slab-50	1.77
PR101(Y)	DRY	100	MMC 55-1202 Red DRY PWD-100	5.00
PR104	EPDM	60	MMC 44-1116 Orange EM Slab-60Q	1.87
PR170(B)	DRY	100	MMC 50-1234 Red DRY PWD-100	1.35
PR170(B)	EPDM	50	MMC 50-1142 Red EM Slab-50	1.15
PR170(B)	NBR	50	MMC 50-1120 Red NB Slab-50	1.13
PR170(B)	SBR	50	MMC 50-1145 Red SB Slab-50	1.20
PR170(Y)	DRY	100	MMC 50-1226 Red DRY PWD-100	1.25
PR170(Y)	SBR	50	MMC 50-1064 Red SB Slab-50	1.20
PR254	CPE	45	MMC 50-1160 Red CP Cube-45	1.39
PR254	DRY	100	MMC 50-1187 Red DRY PWD-100	1.60
PR254	EPDM	50	MMC 50-1177 Red EM Slab-50	1.23
PR254	EPDM	20	MMC 50-1118 Red EM Slab-20	1.36
PR254	SBR	50	MMC 50-1134 Red SB Slab-50	1.29
PR(BLEND)	EPDM	50	MMC 50-1089 Red EM Slab-50	1.32
PR(BLEND)	SBR	40	MMC 50-1147 Red SB Slab-40	1.28
PR(BLEND)	FKM	60	MMC 55-1178 Red FK Slab-60	2.55

*Specific Gravity



COLOR CONCENTRATES

Violet

Pigment	Binder	Activity	HEXPOL Product	SG*
PV19(B)	DRY	100	MMC 50-1247 Red DRY PWD-100	1.46
PV19(B)	SBR	30	MMC 00-1090 Violet SB Slab-30	1.40
PV19(Y)	DRY	100	MMC 00-1205 Violet DRY PWD-100	1.65
PV19(Y)	SBR	40	MMC 00-1123 Violet SB Slab-40	1.25
PV19(Y)	EPDM	45	MMC 00-1262 EM Slab-45	1.15
PV23	DRY	100	MMC 00-1197 Violet DRY PWD-100	1.50
PV23	EPDM	15	MMC 00-1207 Violet EM Slab-15	1.18
PV23	SBR	15	MMC 00-1125 Violet SB Slab-15	1.36
PV32	DRY	100	MMC 00-1233 Violet DRY PWD-100	1.39

*Specific Gravity

White

Pigment	Binder	Activity	HEXPOL Product	SG*
PW6	EPDM	80	MMC 24-1180 White EM Slab-80	2.35
PW6	SBR	70	MMC 24-1157 White SB Slab-70	2.06
PW6	SBR	65	MMC 24-1148 White SB Slab-65	1.90
PW6	NBR	80	MMC 24-1068 White NB Slab-80	2.50

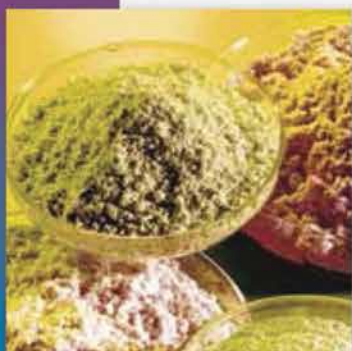
*Specific Gravity

Yellow

Pigment	Binder	Activity	HEXPOL Product	SG*
PY12	DRY	100	MMC 70-1105 Yellow DRY PWD-100	1.50
PY12	EPDM	50	MMC 70-1031 Yellow EM Slab-50	1.08
PY12	EPR	50	MMC 70-1079 Yellow EP Slab-50	1.18
PY12	SBR	50	MMC 70-1033 Yellow SB Slab-50	1.15
PY13	DRY	100	MMC 70-1112 Yellow DRY PWD-100	1.40
PY13	EPDM	50	MMC 70-1073 Yellow EM Slab-50	1.07
PY13	SBR	30	MMC 70-1088 Yellow SB Slab-30	1.04
PY14	DRY	100	MMC 70-1111 Yellow DRY PWD-100	1.44
PY14	EPDM	50	MMC 70-1104 Yellow EM Slab-50	1.12
PY14	EPDM	50	MMC 70-1050 Yellow EM Slab-50	1.08
PY14	SBR	50	MMC 70-1032 Yellow SB Slab-50	1.16
PY14	SBR	50	MMC 70-1119 Yellow SB Cube-50	1.16
PY17	DRY	100	MMC 70-1220 Yellow DRY PWD-100	1.39
PY17	NR	50	MMC 70-1131 Yellow NR Slab-50	1.27
PY17	SBR	50	MMC 70-1196 Yellow SB Slab-50	1.18
PY42	DRY	100	MMC 75-1052 Yellow DRY PWD-100	4.06
PY42	EPDM	65	MMC 75-1044 Yellow EM Slab-65	1.78
PY42	EPR	60	MMC 75-1076 Yellow EP Slab-60	1.65
PY42	NBR	45	MMC 75-1135 Yellow NB Slab-45	1.68
PY42	SBR	65	MMC 75-1103 Yellow SB Slab-65	1.99
PY83	DRY	100	MMC 70-1170 Yellow DRY PWD-100	1.43
PY83	SBR	50	MMC 70-1206 Yellow SB Slab-50	1.23
PY93	DRY	100	MMC 70-1191 Yellow DRY PWD-100	1.45
PY109(G5)	DRY	100	MMC70-1229 Yellow DRY PWD-100	1.84
PY109	EPDM	50	MMC 70-1204 Yellow EM Slab-50	1.30
PY110(R5)	DRY	100	MMC70-1243 Yellow DRY PWD-100	1.78
PY110	EPR	50	MMC 70-1152 Yellow EP Slab-50	1.20
PY151	DRY	100	MMC 70-1201 Yellow DRY PWD-100	1.57
PY151	EPDM	50	MMC 70-1181 Yellow EM Slab-50	1.22

*Specific Gravity

COLOR CONCENTRATES INDEX



C.I. Pigment Name	C.I. Pigment Number	Chemical Name	CAS* Number	S.G.*	Page
PB15	74160	Cu Phthalocyanine Blue, Non-stabilized	147-14-8	1.60	8
PB15:1	74160	Cu Phthalocyanine Blue, alpha-Modification	147-14-8	1.61	8
PB15:3	74160	Cu Phthalocyanine Blue, beta-Modification	147-14-8	1.62	8
PB28	77346	Cobalt Aluminate Blue Spinel	1345-16-0	4.30	8
PB29	77007	Ultramarine Blue	1371-97-1 57455-37-5	2.30	8
PBk6	77266	Carbon Black (Lampblack)	1333-86-4	1.70	8
PBk7	77266	Carbon Black	1333-86-4	1.54	8
PBk11	77489	Black Iron Oxide	12227-89-3	4.60	8
PBr6D	77491 77492 77499	Ferric Oxide	52357-70-7	3.65	8
PBr6L	77491 77492 77499	Ferric Oxide	52357-70-7	4.80	8
PBr24	77310	Chrome Antimony Titanium Buff Rutile	68186-90-3	4.60	8
PG7	74260	Cu Phthalocyanine Green - Chlorinated	1328-53-6	2.06	9
PG17	77288	Chromic Oxide	68909-79-5	5.40	9
PG36	74265	Bromated and Chlorinated Copper Phthalocyanine	14302-13-7	2.80	Call
PM1	77000	Aluminum Flake	7429-90-5	2.70	9
PO13	21110	Disazopyrazolone/Diarylide	3520-72-7	1.41	10
PO16	21160	Disazopyrazolone	6505-28-8	1.48	10
PO36	11780	Benzimidazolone	12236-62-3	1.53	10
PO64	12760	AZO	72102-84-2	1.62	10
PR38	21120	Disazopyrazolone/Diarylide	6358-87-8	1.45	10
PR48:1	15865:1	Monoazo, Ba	7585-41-3	1.95	10
PR48:2	15865:2	Monoazo, Ca	7023-61-2	1.67	10
PR53:1	15585:1	beta-Naphthol, Ba	5160-2-1	1.86	10
PR57:1	15850:1	Monoazo, Lithol on Ca base	5281-4-9	1.68	10
PR60:1	16105:1	Monoazo	1325-16-2	2.13	10
PR88	73312	Thioindigo	14295-43-3	1.81	Call
PR101(YS)	77491	Red Iron Oxide - anhydrous	1309-37-1	5.00	10
PR101(BS)	77491	Red Iron Oxide - anhydrous	1309-37-1	5.10	10
PR101(VBS)	77491	Red Iron Oxide - anhydrous	1309-37-1	5.00	10
PR101(VYS)	77491	Red Iron Oxide - anhydrous	1309-37-1	5.00	10
PR104	77605	Molybdated Lead Chromate	12656-85-8 12213-61-5	6.36	10
PR122	73915	Quinacridone	980-26-7 16043-40-6	1.47	10
PR149	71137	Perylene	4948-15-6	1.40	10
PR170	12475	Naphtol AS	2786-76-7	1.44	10
PR254	56110	Diketo-pyrrolo-pyrrole	122390-98-1 84632-65-5	1.62	10
PV15	77007	Sodium aluminium sulfosilicate (blue shade)	12769-96-9	2.35	11
PV19(B)	73900	Quinacridone	1047-16-1	1.51	11
PV19(Y)	73900	Quinacridone	1047-16-1	1.47	11
PV23	51319	Dioxazin	6358-30-1	1.49	11
PV32	12517	Benzimidazolone	12225-08-0	1.78	11
PW6	77891	Titanium Dioxide	13463-67-7	4.26	11
PY12	21090	Disazo	6358-85-6	1.50	11
PY13	21100	Diarylide Yellow	5102-83-0	1.34	11
PY14	21095	Diarylide Yellow	5468-75-7	1.39	11
PY17	21105	Diarylide Yellow	4541-49-1	1.39	11
PY42	77492	Iron (III) oxide monohydrate	51274-00-1	4.10	11
PY83	21108	Diarylide Yellow	5567-15-7	1.49	11
PY93	20710	Methine - Disazo Condensation	5580-57-4	1.33	11
PY109	56284	Isoindolinone (Tetrachloro)	5045-40-9	1.84	11
PY110	56280	Isoindolinone (Tetrachloro)	5590-18-1	1.78	11
PY138	56300	Isoindoline	30125-47-4	1.82	11
PY151	13980	Benzimidazolone	31837-42-0	1.42	11

*Color Index

*Chemical Abstract Service

*Specific Gravity

For more information about HEXPOL Performance Additives, call 330.928.7865

Akrochem® Cross Reference Chart

Locate the Akrochem® color and read over to the corresponding Hexpol MMC colorant. The ratio is the amount of MMC to replace the Akrochem® material. If the ratio is 1 then it is a part for part replacement. If the ratio is 0.75 then use 0.75 parts of MMC to replace 1 part of the Akrochem®

Akrochem	Ratio	HEXPOL (MMC)	Pigment	Binder	(MMC) Activity
42 ORANGE	1	MMC 40-1136 Orange SB Slab-40	PO16	SBR	40
45 ORANGE	1	MMC 40-1136 Orange SB Slab-40	PO16	SBR	40
45 ORANGE EPMB	1	MMC 40-1106 Orange EM Slab-40	PO16	EPDM	40
56 ORANGE	TBD	MMC 40-1035 Orange SB Slab-40	PO16	SBR	40
96 RED EPMB	TBD	MMC 50-1078 Red EM Slab-40	PR38	EPDM	40
97C RED	1	MMC 50-1041 Red SB Slab-40	PR38	SBR	40
97C RED	1	MMC 50-1041 Red SB Slab-40	PR38	SBR	40
409 GREEN EPMB	TBD	MMC 60-1184 Green EM Slab-45	PG7(B)	EPDM	45
409 GREEN MB	TBD	MMC 60-1043 Green SB Slab-45	PG7(B)	SBR	45
414 GREEN (HP)	1	MMC 60-1115 Green SB Slab-45	PG7(Y)	SBR	45
414 GREEN EPMB	1	MMC 60-1126 Green EM Slab-50	PG7(Y)	EPDM	50
414 GREEN	1	MMC 60-1115 Green SB Slab-45	PG7(Y)	SBR	45
E-444 BLUE EPMB	TBD	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
537 RED MB	TBD	MMC 50-1038 Red SB Slab-45	PR48:2	SBR	45
544 RED EPMB	1	MMC 50-1089 Red EM Slab-50	PR48:1	EPDM	50
544 RED MB	0.85	MMC 50-1141 Red SB Slab-50	PR48:2	SBR	50
			PR48:1		
E-553 VIOLET MB	1	MMC 00-1125 Violet SB Slab-15	PV23	SBR	15
610 VIOLET MB	1	MMC 00-1125 Violet SB Slab-15	PV23	SBR	15
E-610 BLUE	1	MMC 94-1164 Blue EM Slab-60	PB29	EPDM	60
626 BLUE	0.75	MMC 90-1042 Blue SB Slab-50	PB15	SBR	50
626 BLUE MB (HP)	0.75	MMC 90-1042 Blue SB Slab-50	PB15	SBR	50
626C BLUE EPMB	0.7	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
626C BLUE MB	1	MMC 90-1130 Blue SB Slab-30	PB15	SBR	30
632 BLUE EPMB (HP)	0.85	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
640 GREEN EPMB	1	MMC 60-1214 Green EM Slab-30	PY12	EPDM	30
			PB15		
641 GREEN	1	MMC 68-1189 Green SB Slab-40	PY14	SBR	40
			PB15:3		
650 BLUE	1	MMC 90-1186 Blue SB Slab-50	PB15:3	SBR	50
650 BLUE EPMB (HP)	1	MMC 90-1085 Blue EP Slab-45	PB15:3	EPR	45
660 RED EPMB	1	MMC 50-1037 Red EM Slab-50	PR48:2	EPDM	50
660 RED MB (Cube)	1	MMC 50-1147 Red SB Slab-40	PR48:2	SBR	50
E-756 BLUE EPMB	1	MMC 90-1085 Blue EP Slab-45	PB15:3	EPR	45
E-756 BLUE MB	1	MMC 90-1186 Blue SB Slab-50	PB15:3	SBR	50
E-793 BLUE EPMB	1	MMC 94-1164 Blue EM Slab-60	PB29	EPDM	60
802 YELLOW EPMB	0.8	MMC 70-1073 Yellow EM Slab-50	PY13	EPDM	50
860 ORANGE MB	TBD	MMC 40-1034 Orange SB Slab-25	PO13	SBR	25
870 ORANGE EPMB	TBD	MMC 40-1083 Orange EM Slab-25	PO13	EPDM	25
870 ORANGE MB	TBD	MMC 40-1034 Orange SB Slab-25	PO13	SBR	25
880 EP YELLOW	0.8	MMC 70-1031 Yellow EM Slab-50	PY12	EPDM	50
880 YELLOW	0.8	MMC 70-1033 Yellow SB Slab-50	PY12	SBR	50
E-980 BLUE (PASTE)	0.65	MMC 90-1042 Blue SB Slab-50	PB15	SBR	50
E-1015 LAVENDER	1	MMC 08-1213 Violet EM Slab-50	PR48:2	EPDM	50
			PB15:0		
			PBk7		
E-1045 BLUE EPMB	TBD	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
E-1085 BLUE	1	MMC 90-1042 Blue SB Slab-50	PB15	SBR	50
E-2152 GREEN MB	1	MMC 60-1043 Green SB Slab-45	PG7(B)	SBR	45
E-2166 GREEN EPMB	0.8	MMC 60-1114 Green EM Slab-50	PG7(B)	EPDM	50
E-2166 GREEN MB	0.9	MMC 60-1043 Green SB Slab-45	PG7(B)	SBR	45
E-2295 GREEN EPMB	TBD	MMC 68-1162 Green EM Slab-50	BLD	EP	50
E-2295 GREEN MB	1	MMC 68-1161 Green SB Slab-50	BLD	SBR	50

For more information about HEXPOL Specialty Products, call 330.928.7865

Akrochem® Cross Reference Chart cont.

Akrochem	Ratio	HEXPOL (MMC)	Pigment	Binder	(MMC) Activity
2555 YELLOW	1	MMC 70-1032 Yellow SB Slab-50	PY14	SBR	50
2555 YELLOW EPMB	1	MMC 70-1104 Yellow EM Slab-50	PY14	EPDM	50
E-2567 EPMB	1	MMC 60-1082 Green SB Slab-50	PG7(B)	SBR	50
E-2721 GREEN	1	MMC 64-1091 Green SB Slab-70	PG17	SBR	70
E-2721 GREEN EPMB	1	MMC 64-1086 Green EM Slab-70	PG17	EPDM	70
E-2773 GREEN EPMB	1	MMC 60-1184 Green EM Slab-45	PG7(B)	EPDM	45
E-4129 RED POWDER	1.67	MMC 55-1072 Red SB Slab-60	PR101(VYS)	SBR	60
E-4129 RED POWDER	1	MMC 55-1099 Red DRY PWD-100	PR101(VYS)	DRY	100
E-4182 RED	0.8	MMC 55-1072 Red SB Slab-60	PR101(VYS)	SBR	60
E-4213 RED	1	MMC 55-1072 Red SB Slab-60	PR101(VYS)	SBR	60
E-4283 RED	1	MMC 55-1066 Red EM Slab-60	PY101(BS)	EPDM	60
E-4458 RED MB	0.9	MMC 50-1039 Red SB Slab-50	PR48:2	SBR	50
E-4632 RED	1	MMC 50-1058 Red EM Slab-50	PR149 PR254	EPDM	50
E-4686 RED EPMB (HP)	1	MMC 00-1123 Violet SB Slab-40	PV19(Y)	SBR	40
E-4759 RED MB	1	MMC 50-1039 Red SB Slab-50	PR48:2	SBR	50
E-4797 RED EPMB	1	MMC 55-1049 Red EM Slab-60	PR101(VYS)	EPDM	60
E-4818 RED	1	MMC 58-1241 Red EM Slab-40	PR101 PR38 PBk11	EPDM	40
E-4863 RED	1	MMC 55-1212 Red EM Slab-60	PR101(VYS) PY42	EPDM	60
E-4991 RED	1	MMC 50-1134 Red SB Slab-50	PR254	SBR	50
E-4991 RED EPMB	1	MMC 50-1177 Red EM Slab-50	PR254	EPDM	50
6615 ORANGE	0.75	MMC 40-1136 Orange SB Slab-40	PO16	SBR	40
E-6724 YELLOW EPMB	0.9	MMC 70-1050 Yellow EM Slab-50	PY14	EPDM	50
6796 BLUE	1	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
E-7052 YELLOW	1	MMC 75-1103 Yellow SB Slab-65	PY42	SBR	65
E-7052 YELLOW EPMB	1	MMC 75-1044 Yellow EM Slab-65	PY42	EPDM	65
E-7105 YELLOW MB	1	MMC 75-1103 Yellow SB Slab-65	PY42	SBR	65
E-7388 ORANGE	1	MMC 40-1136 Orange SB Slab-40	PO16	SBR	40
E-7420 YELLOW EPMB	1	MMC 70-1152 Yellow EP Slab-50	PY110	EPR	50
E-7444 YELLOW EPMB	0.5	MMC 70-1031 Yellow EM Slab-50	PY12	EPDM	50
E-7518 ORANGE	0.8	MMC 40-1154 Orange SB Slab-50	PO64	SBR	50
E-7518 ORANGE EPMB (HP)	0.8	MMC 40-1149 Orange EP Slab-50	PO64	EPR	50
E-7576 YELLOW EPMB	0.8	MMC 70-1181 Yellow EM Slab-50	PY151	EPDM	50
E-8616 BLACK	0.45	MMC 10-1133 Black SB Slab-35	PBk7	SBR	35
E-8846 BLACK	1.1	MMC 15-1057 Black DRY PWD-100	PBk11	DRY	100
E-8908 BLACK EPMB	0.8	MMC 15-1098 Black EM Slab-60	PBk11	EPDM	60
E-15111 RED PASTE (PASTE)	0.65	MMC 50-1089 Red EM Slab-50 (EPDM)	PR48:1 PR48:2	EPDM	50
E-18016 WHITE EPMB	1	MMC 24-1180 White EM Slab-80	PW6	EPDM	80
E-18057 BLACK EPMB	0.8	MMC 10-1065 Black EM Slab-40	PBk7	EPDM	40
E-18246 BLACK	0.45	MMC 10-1065 Black EM Slab-40	PBk7	EPDM	40
E-18401 BLACK	0.75	MMC 10-1065 Black EM Slab-40	PBk7	EPDM	40
BK BLUE MB	1.2	MMC 90-1042 Blue SB Slab-50	PB15	SBR	50



Hexak-1000

Liability Disclaimer

The information and recommendations contained in this document are based upon data compiled by HEXPOL Compounding. Application and performance information should be used only as a guide because conditions of use are beyond HEXPOL's control. HEXPOL Compounding makes no warranties, express or implied, with respect to the goods or use of the goods or the performance of the goods and makes no warranties of fitness for a particular purpose or merchantability. In no event shall HEXPOL Compounding be liable for any cost, loss, damage, or liability arising from the failure to achieve a particular result by the application of any method or process that is recommended herein.

hexpolcompounding.com

HEXPOL
COMPOUNDING

Stan-Tone® Cross Reference Chart

Locate the Stan-Tone® color and read over to the corresponding Hexpol MMC colorant. The ratio is the amount of MMC to replace the Stan-Tone® material. If the ratio is 1 then it is a part for part replacement. If the ratio is 0.75 then use 0.75 parts of MMC to replace 1 part of the Stan-Tone®

Stan-Tone	Ratio	HEXPOL (MMC)	Pigment	Binder	(MMC) Activity
10MB03 WHITE	1	MMC 24-1157 White SB Slab-70	PW6	SBR	70
12EP01 YELLOW	1	MMC 70-1104 Yellow EM Slab-50	PY14	EPDM	50
12EP09 YELLOW	1	MMC 70-1031 Yellow EM Slab-50	PY12	EPDM	50
12MB01 YELLOW	1	MMC 70-1032 Yellow SB Slab-50	PY14	SBR	50
12MB02 YELLOW	1	MMC 70-1196 Yellow SB Slab-50	PY17	SBR	50
12MB03 YELLOW	1	MMC 70-1206 Yellow SB Slab-50	PY83	SBR	50
12MB09 YELLOW	1	MMC 70-1033 Yellow SB Slab-50	PY12	SBR	50
12MB10 YELLOW	1	MMC 70-1088 Yellow SB Slab-30	PY13	SBR	30
12MC01 YELLOW	1	MMC 70-1119 Yellow SB Cube-50	PY14	SBR	50
15EP01 ORANGE	1	MMC 40-1083 Orange EM Slab-25	PO13	EPDM	25
15EP05 ORANGE	1	MMC 40-1106 Orange EM Slab-40	PO16	EPDM	40
15EP06 ORANGE	1	MMC 40-1163 Orange EP Slab-50	PO36	EPR	50
15MB01 ORANGE	1	MMC 40-1034 Orange SB Slab-25	PO13	SBR	25
15MB03 ORANGE	1	MMC 40-1035 Orange SB Slab-40	PO16	SBR	40
15MB05 ORANGE	1	MMC 40-1136 Orange SB Slab-40	PO16	SBR	40
15MB06 ORANGE	1	MMC 40-1122 Orange SB Slab-50	PO36	SBR	50
15MB07 ORANGE	1	MMC 40-1154 Orange SB Slab-50	PO64	SBR	50
15MB08 ORANGE	1	MMC 40-1036 Orange SB Slab-40	PO16	SBR	40
23EP06 RED	1	MMC 50-1142 Red EM Slab-50	PR170(B)	EPDM	50
23MB06 RED	1	MMC 50-1145 Red SB Slab-50	PR170(B)	SBR	50
24MB02 VIOLET	1	MMC 00-1125 Violet SB Slab-15	PV23	SBR	15
24MB03 VIOLET	1	MMC 00-1090 Violet SB Slab-30	PV19(B)	SBR	30
25EP12 RED	1	MMC 50-1037 Red EM Slab-50	PR48:2	EPDM	50
25MB05 RED	1	MMC 50-1038 Red SB Slab-45	PR48:2	SBR	45
25MB12 RED	1	MMC 50-1039 Red SB Slab-50	PR48:2	SBR	50
26EP03 RED	1	MMC 50-1078 Red EM Slab-40	PR38	EPDM	40
26MB01 RED	1	MMC 50-1138 Red SB Slab-50	PR38	SBR	50
26MB03 RED	1	MMC 50-1041 Red SB Slab-40	PR38	SBR	40
26MC01 RED	1	MMC 50-1139 Red SB Cube-50	PR38	SBR	50
26MC03 RED	1	MMC 50-1137 Red SB Cube-40	PR38	SBR	40
28EP02 RED	1	MMC 50-1175 Red EM Slab-50	PR48:1	EPDM	50
28MB02 RED	1	MMC 50-1141 Red SB Slab-50	PR48:1	SBR	50
40EP05 BLUE	1	MMC 90-1085 Blue EP Slab-45	PB15:3	EPR	45
40EP08 BLUE	1	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
40EP10 BLUE	1	MMC 90-1129 Blue EM Slab-50	PB15:1	EPDM	50
40MB05 BLUE	1	MMC 90-1186 Blue SB Slab-50	PB15:3	SBR	50
40MB08 BLUE	1	MMC 90-1042 Blue SB Slab-50	PB15	SBR	50
40MC08 BLUE	1	MMC 90-1176 Blue SB Cube-50	PB15	SBR	50
42EP02 BLUE	1	MMC 94-1164 Blue EM Slab-60	PB29	EPDM	60
50EP05 GREEN	1	MMC 68-1162 Green EM Slab-50	BLD	EPDM	50
50MB05 GREEN	1	MMC 68-1161 Green SB Slab-50	BLD	SBR	50
51EP02 GREEN	1	MMC 60-1184 Green EM Slab-45	PG7(B)	EPDM	45
51EP03 GREEN	1	MMC 60-1126 Green EM Slab-50	PG7(Y)	EPDM	50
51MB02 GREEN	1	MMC 60-1043 Green SB Slab-45	PG7(B)	SBR	45
51MB03 GREEN	1	MMC 60-1115 Green SB Slab-45	PG7(Y)	SBR	45
51MB05 GREEN	1	MMC 60-1082 Green SB Slab-50	PG7(B)	SBR	50
59EP01 GREEN	1	MMC 64-1086 Green EM Slab-70	PG17	EPDM	70
59MB01 GREEN	1	MMC 64-1091 Green SB Slab-70	PG17	SBR	70
81EP01 YELLOW	1	MMC 75-1044 Yellow EM Slab-65	PY42	EPDM	65
81MB01 YELLOW	1	MMC 75-1103 Yellow SB Slab-65	PY42	SBR	65
82EP04 RED	1	MMC 55-1049 Red EM Slab-60	PR101(VYS)	EPDM	60
82MB04 RED	1	MMC 55-1072 Red SB Slab-60	PR101(VYS)	SBR	60
90EP01 BLACK	1	MMC 10-1117 Black EM Slab-35	PBk7	EPDM	35
90EP05 BLACK	1	MMC 15-1098 Black EM Slab-60	PBk11	EPDM	60
90MB01 BLACK	1	MMC 10-1133 Black SB Slab-35	PBk7	SBR	35
CMS 97 RED	1	MMC 50-1041 Red SB Slab-40	PR38	SBR	40
DC-145 VIOLET	1	MMC 00-1197 Violet DRY PWD-100	PV23	DRY	100

For more information about HEXPOL Specialty Products, call 330.928.7865

Stan-Tone® Cross Reference Chart cont.

Stan-Tone	Ratio	HEXPOL (MMC)	Pigment	Binder	(MMC) Activity
90MB02 BLACK	0.9	MMC 10-1117 Black EM Slab-35	PBk7	EPDM	35
CMS 205 YELLOW	0.9	MMC 70-1032 Yellow SB Slab-50	PY14	SBR	50
DC-260 BLACK	1	MMC 15-1057 Black DRY PWD-100	PBk11	DRY	100
DC-401 YELLOW	1	MMC 70-1170 Yellow DRY PWD-100	PY83	DRY	100
DC-424 YELLOW	1	MMC 70-1201 Yellow DRY PWD-100	PY151	DRY	100
CMS 450 GREEN	1	MMC 60-1077 Green SB Slab-45	PG7(B)	SBR	45
DC-513 ORANGE	1	MMC 40-1188 Orange DRY PWD-100	PO36	DRY	100
CMS 626 BLUE	1	MMC 90-1130 Blue SB Slab-30	PB15	SBR	30
CMS 660 RED	0.8	MMC 50-1039 Red SB Slab-50	PR48:2	SBR	50
DC-660 RED	1	MMC 00-1205 Violet DRY PWD-100	PV19(Y)	DRY	100
DC-691 RED	1	MMC 50-1187 Red DRY PWD-100	PR254	DRY	100
CMS 870 ORANGE	1.5	MMC 40-1083 Orange EM Slab-25	PO13	EPDM	25
D-1100 YELLOW	1	MMC 70-1111 Yellow DRY PWD-100	PY14	DRY	100
D-1102 YELLOW	1	MMC 70-1112 Yellow DRY PWD-100	PY13	DRY	100
D-1502 ORANGE	1	MMC 40-1113 Orange DRY PWD-100	PO13	DRY	100
D-1503 ORANGE	1	MMC 40-1110 Orange DRY PWD-100	PO16	DRY	100
D-2503 RED	1	MMC 50-1107 Red DRY PWD-100	PR48:2	DRY	100
D-2603 RED	1	MMC 50-1047 Red DRY PWD-100	PR38	DRY	100
D-2800 RED	1	MMC 50-1071 Red DRY PWD-100	PR48:1	DRY	100
MB-3912 BROWN	1	MMC 85-1051 Brown SB Slab-65	PBr6(L)	SBR	65
D-4005 BLUE	1	MMC 90-1045 Blue DRY PWD-100	PB15	DRY	100
D-4006 BLUE	1	MMC 90-1046 Blue DRY PWD-100	PB15:3	DRY	100
D-4008 BLUE	1	MMC 90-1048 Blue DRY PWD-100	PB15:1	DRY	100
DC-4455 YELLOW	1	MMC 70-1105 Yellow DRY PWD-100	PY12	DRY	100
D-5003 GREEN	1	MMC 60-1053 Green DRY PWD-100	PG7(Y)	DRY	100
D-5005 GREEN	1	MMC 60-1055 Green DRY PWD-100	PG7(B)	DRY	100
MB-5366 BLUE	0.9	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
MB-5371 YELLOW	1	MMC 70-1050 Yellow EM Slab-50	PY14	EPDM	50
MB-5448 BLUE	1	MMC 90-1129 Blue EM Slab-50	PB15:1	EPDM	50
MB-5701 YELLOW	0.5	MMC 70-1031 Yellow EM Slab-50	PY12	EPDM	50
MB-5710 RED	1	MMC 50-1081 Red EM Slab-50	PR48:2	EPDM	50
MB-5726 RED	1	MMC 50-1175 Red EM Slab-50	PR48:1	EPDM	50
MB-5728 GREEN	1	MMC 60-1080 Green EM Slab-50	PG7(Y)	EPDM	50
MB-5729 BLUE	1	MMC 90-1075 Blue EM Slab-50	PB15	EPDM	50
D-5900 GREEN	1	MMC 64-1054 Green DRY PWD-100	PG17	DRY	100



Hexst-1000

Liability Disclaimer

The information and recommendations contained in this document are based upon data compiled by HEXPOL Compounding. Application and performance information should be used only as a guide because conditions of use are beyond HEXPOL's control. HEXPOL Compounding makes no warranties, express or implied, with respect to the goods or use of the goods or the performance of the goods and makes no warranties of fitness for a particular purpose or merchantability. In no event shall HEXPOL Compounding be liable for any cost, loss, damage, or liability arising from the failure to achieve a particular result by the application of any method or process that is recommended herein.

hexpolcompounding.com



Stan-Tone® Cross Reference Chart

Locate the Stan-Tone® color and read over to the corresponding Hexpol MMC colorant. The ratio is the amount of MMC to replace the Stan-Tone® material. If the ratio is 1 then it is a part for part replacement. If the ratio is 0.75 then use 0.75 parts of MMC to replace 1 part of the Stan-Tone®

Stan-Tone	Ratio	HEXPOL (MMC)	Pigment	Binder	(MMC) Activity
MB-6386 BROWN	1	MMC 88-1165 Brown SB Slab-50	PO16 PO13 PBk7	SBR	50
MB-6520 YELLOW	1	MMC 70-1079 Yellow EP Slab-50	PY12	EPR	50
MB-8082 GREEN	0.9	MMC 60-1126 Green EM Slab-50	PG7(Y)	EPDM	50
D-8100 YELLOW	1	MMC 75-1052 Yellow DRY PWD-100	PY42	DRY	100
D-8200 RED	1	MMC 55-1056 Red DRY PWD-100	PR101(BS)	DRY	100
D-8202 RED	1	MMC 55-1099 Red DRY PWD-100	PR101(VYS)	DRY	100
D-8300 LIGHT BROWN	1	MMC 85-1109 Brown DRY PWD-100	PBr6(L)	DRY	100
D-8301 DARK BROWN	1	MMC 85-1108 Brown DRY PWD-100	PBr6(D)	DRY	100
MB-8613 YELLOW	1	MMC 70-1072 Yellow EM Slab-50	PY13	EPDM	50
MB-9118 ORANGE	1	MMC 44-1116 Orange EM Slab-60	PR104	EPDM	60
MB-11778 GREEN	1	MMC 64-1086 Green EM Slab-70	PG17	EPDM	70
MB-11779 YELLOW	0.9	MMC 70-1050 Yellow EM Slab-50	PY14	EPDM	50
MB-11943 RED	1	MMC 55-1072 Red SB Slab-60	PR101(VYS)	SBR	60
MB-12053 GREEN	1	MMC 60-1126 Green EM Slab-50	PG7(Y)	EPDM	50
MB-12054 YELLOW	1	MMC 75-1076 Yellow EP Slab-60	PY42	EPR	60
MB-12235 RED	1	MMC 50-1072 Red EM Slab-40	PR38	EPDM	40
MB-12523 BLUE	1	MMC 90-1127 Blue EP Slab-50	PB15:3	EPR	50
MB-12835 RED	1	MMC 50-1120 Red NB Slab-50	PR170(B)	NBR	50
MB-14508 RED	1	MMC 50-1064 Red SB Slab-50	PR170(Y)	SBR	50
MB-14689 BLACK	1	MMC 10-1065 Black EM Slab-40	PBk7	EPDM	40
MB-14725 Blue	1	MMC 94-1164 Blue EM Slab-60	PB29	EPDM	60
MB-15755 RED	1	MMC 55-1066 Red EM Slab-60	PY101BS	EPDM	60
MB-15869 YELLOW	1	MMC 70-1181 Yellow EM Slab-50	PY151	EPDM	50
MB-15870 YELLOW		MMC 70-1152 Yellow EP Slab-50	PY110	EPR	50
MB-15871 ORANGE	1	MMC 40-1163 Orange EP Slab-50	PO36	EPR	50
MB-16411 RED	1	MMC 00-1123 Violet SB Slab-40	PV19(Y)	SBR	40
MB-17114 ORANGE	1	MMC 40-1149 Orange EP Slab-50	PO64	EPR	50
MB-17591 BLACK	0.9	MMC 15-1098 Black EM Slab-60	PBk11	EPDM	60
MB-18785 YELLOW	1	MMC 75-1135 Yellow NB Slab-45	PY42	NBR	45
MB-18910 RED	1	MMC 55-1128 Red NB Slab-50	PR101(VYS)	NBR	50
MB-20640 RED	1	MMC 50-1089 Red EM Slab-50	PR48:1 PR48:2	EPDM	50
MB-22369 WHITE	1	MMC 24-1180 White EM Slab-80	PW6	EPDM	80
MB-24972 RED	1	MMC 50-1134 Red SB Slab-50	PR254	SBR	50
MB-24972 RED TYPE	1	MMC 50-1177 Red EM Slab-50	PR254	EPDM	50
MB-24985 BLACK	1	MMC 10-1074 Black EM Slab-50	PBk7	EPDM	50
MB-24995 YELLOW	1	MMC 70-1204 Yellow EM Slab-65	PY109	EPDM	65
MB-25411 GREEN	1	MMC 60-1114 Green EM Slab-50	PG7(B)	EPDM	50

Stan-Tone® Cross Reference Chart cont.

Stan-Tone	Ratio	HEXPOL (MMC)	Pigment	Binder	(MMC) Activity
MB-25462 RED	1	MMC 50-1160 Red CP Cube-45	PR254	CPE	45
MB-25490 BLACK	1	MMC 10-1159 Black EM Slab-30	PBk7	EPDM	30
MB-25705 BLACK	1	MMC 10-1121 Black EM Slab-50	PBk7	EPDM	50
MB-25721 TAN	1	MMC 88-1244 Brown EM Slab-45	PY42 PR101(VYS) PBk7	EPDM	45
MB-25784 YELLOW	1	MMC 74-1124 Yellow SB Slab-65	PBr24	SBR	65
MB-26984 RED	1	MMC 50-1118 Red EM Slab-20	PR254	EPDM	20
MB-27947 GREEN	1	MMC 60-1084 Green NB Slab-25	PG7(Y)	NBR	25
MB-29281 BROWN	1	MMC 85-1185 Brown EM Slab-50	PY42 PR101(BS) PBk11	EPDM	50
MB-29436 BLUE	1	MMC 90-1067 Blue SB Slab-50	PB15	SBR	50
MB-29841 WHITE	1	MMC 24-1068 White NB Slab-80	PW6	NBR	80
MB-29847 RED	1	MMC 50-1147 Red SB-40	PR48:2 PBk7	SBR	40
MB-29980 FAWN	1	MMC 88-1069 Brown SB Slab-55	PW6 PY42 PR101 PBk7	SBR	55
MB-30347 YELLOW	1	MMC 70-1131 Yellow NR Slab-50	PY17	Nat. Rubber	50
MB-30379 GREEN	1	MMC 60-1132 Green NR Slab-50	PG7(B)	Nat. Rubber	50
MB-30921 WHITE	1	MMC 24-1148 White SB Slab-65	PW6	SBR	65
MB-30945 GREEN	1	MMC 68-1143 Green SB Slab-55	PY14 PB15:3	SBR	55
MB-31605 ALUMINUM (SM)	1	MMC 39-1172 Gray SB Slab-50	PM1	SBR	50
MB-31637 ROYAL GOLD	1	MMC 79-1174 Yellow SB Slab-20	EFFECT	SBR	20
MB-31639 BRONZE	1	MMC 89-1171 Brown SB Slab-20	EFFECT	SBR	20
MB-31771 BLACK MICA	1	MMC 19-1173 Black SB Slab-20	EFFECT	SBR	20
MB-31785 BLUE	1	MMC 98-1070 Blue NB Slab-50	PW6 PB15:1 PV23	NBR	50
MB-31876 TAN	1	MMC 88-1144 Brown NB Slab-65	PW6 PY42 PR101VYS PBk7	NBR	65
MB-31877 TAN	1	MMC 88-1140 Brown NB Slab-65	PY42 PR101(VYS) PBk7	NBR	65
MB-33156 YELLOW	0.85	MMC 70-1152 Yellow EP Slab-50	PY110	EPR	50



Hexst-2000

Liability Disclaimer

The information and recommendations contained in this document are based upon data compiled by HEXPOL Compounding. Application and performance information should be used only as a guide because conditions of use are beyond HEXPOL's control. HEXPOL Compounding makes no warranties, express or implied, with respect to the goods or use of the goods or the performance of the goods and makes no warranties of fitness for a particular purpose or merchantability. In no event shall HEXPOL Compounding be liable for any cost, loss, damage, or liability arising from the failure to achieve a particular result by the application of any method or process that is recommended herein.

hexpolcompounding.com





HEXPOL Field Technical Services: Know How. Know Why.

HEXPOL field technical service representatives are among the best in the world. Together, they have seven U.S. patents and seven foreign patents in polymer bonding/chemistry. Their mission is to consult with customers, analyze processes, and provide personalized service that matches the product with the process.

Know How. Know Why.

Investing in People Fosters Excellence – We continually invest in their expertise through technical training and leadership programs. Whether they are polymer chemists, industry experts, technical sales or customer service representatives, we strive to elevate customer satisfaction and on-target solutions.

Know How. Know Why.

HEXPOL Values the Process – Our field representatives align HEXPOL's process with the customer's process to achieve product specification requirements that help ensure end product excellence. A process with stability, reliability, and repeatability is a predictable process that consistently produces the right product.

Know How. Know Why.

The HEXPOL Technical Visit – We can conduct periodic and confidential on-site reviews, observing and analyzing attributes such as equipment, operator activities, and production processes to solve problems, increase productivity, and improve product quality. HEXPOL brings value to each and every customer relationship:

Know How. Know Why.



A Material Difference

For more information on Performance Additives visit www.HEXPOLcompounding.com or call 330.928.7865.

© 2017 HEXPOL Compounding Printed in USA 5/17 1000CB 1001-2